

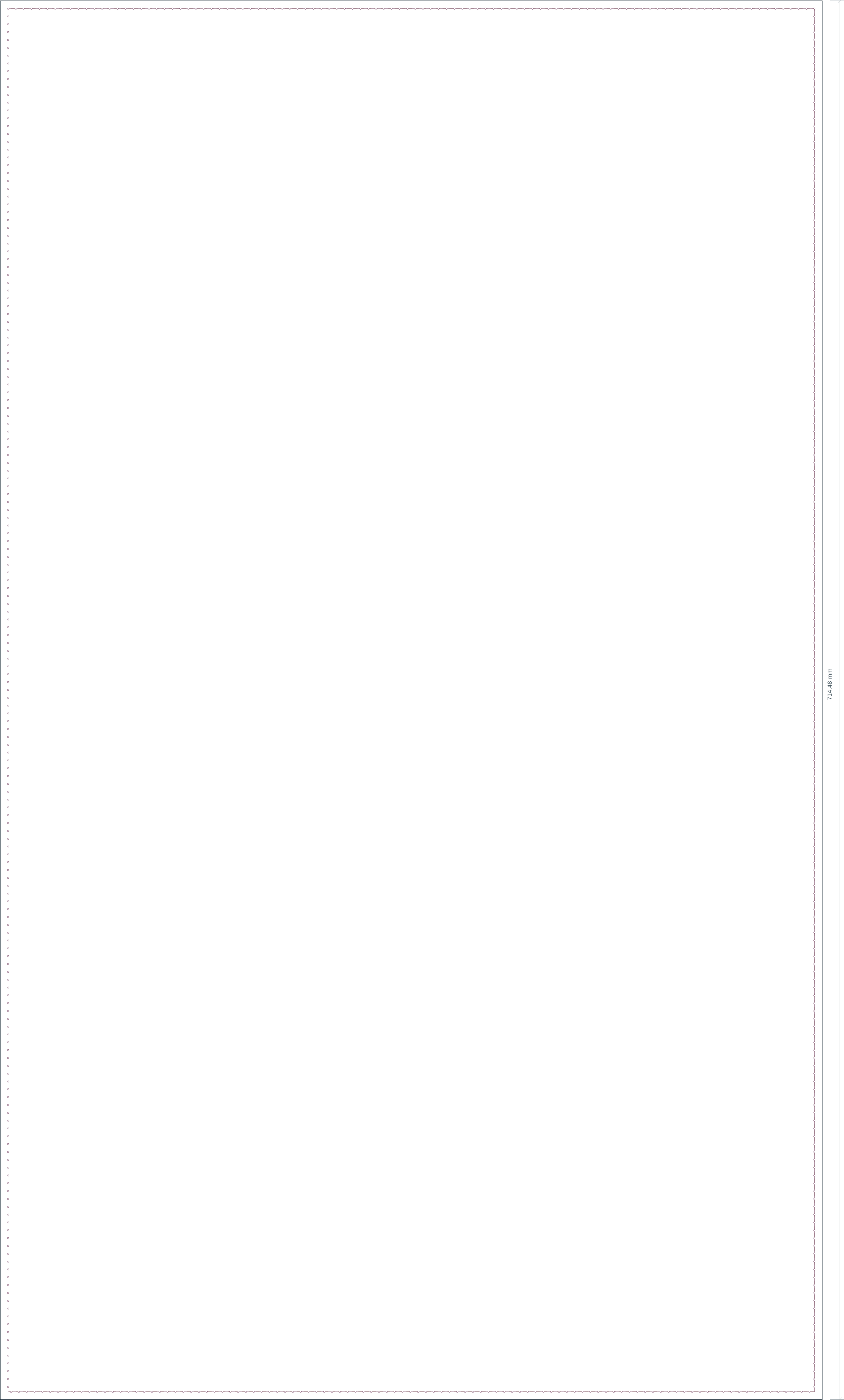
01 / Cylindrical wall · Flat pattern

Edge: 420 × 714.48 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Stitch the ends to the ovals. Join the longitudinal edges with a zipper with a visible width of 8 mm; the zipper length equals the body length.



Scale check: 100 mm

Print: 100%, actual size.

Page: 474 × 810.48 mm.

Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/
Prototype: fold and thickness adjustments are not included.

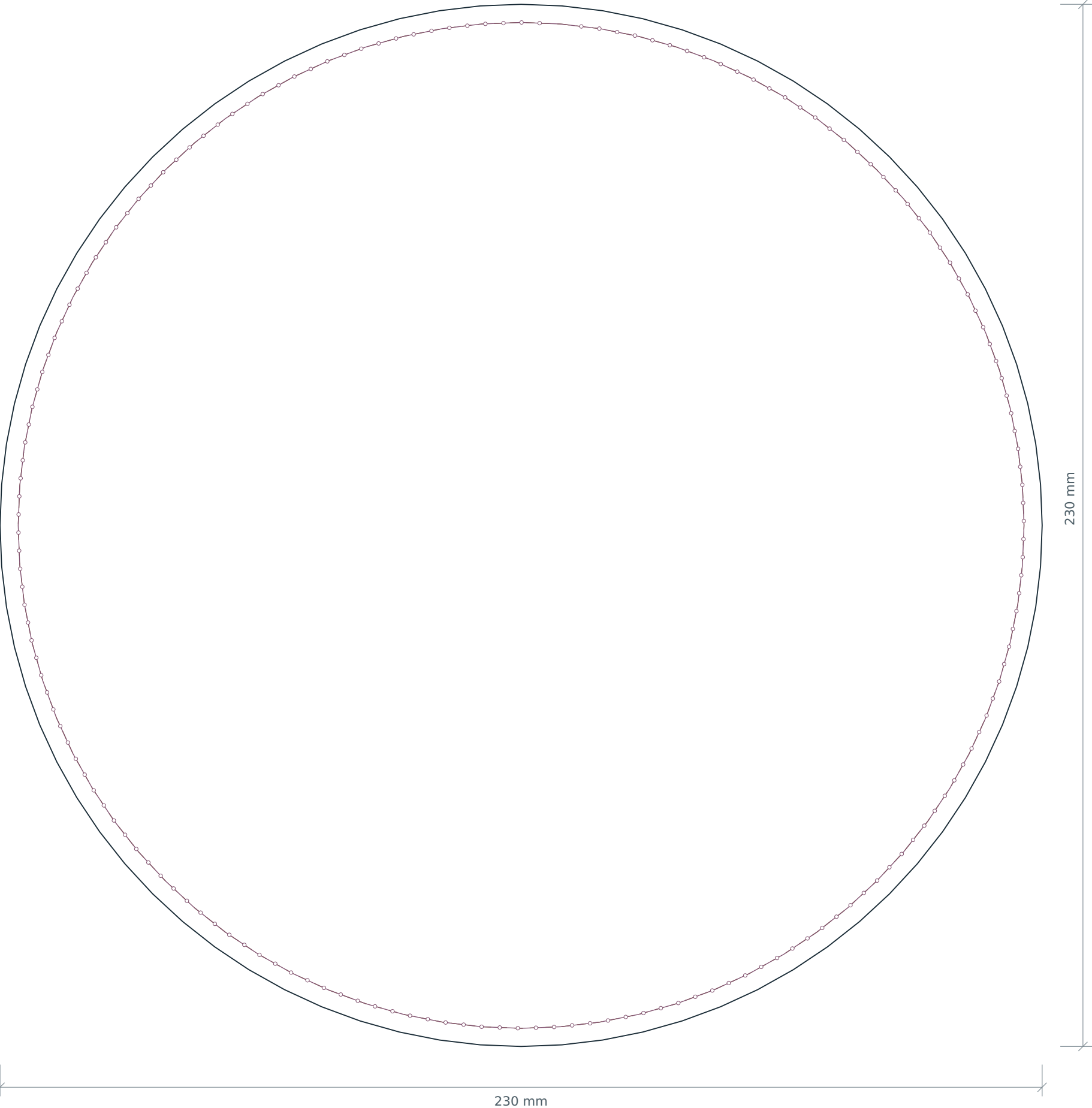
02 / End panel · Left

Edge: 230 × 230 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Overall dimensions 420 × 230 × 230 mm are approximate. The cylinder development is matched to the perimeter of the ends; longitudinal zipper, two circular reinforcements, two handles, shoulder strap, and exterior zip pocket. If height and depth are changed independently, the ends become oval.



Scale check: 100 mm

Print: 100%, actual size.

Page: 284 × 326 mm.

Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/

Prototype: fold and thickness adjustments are not included.

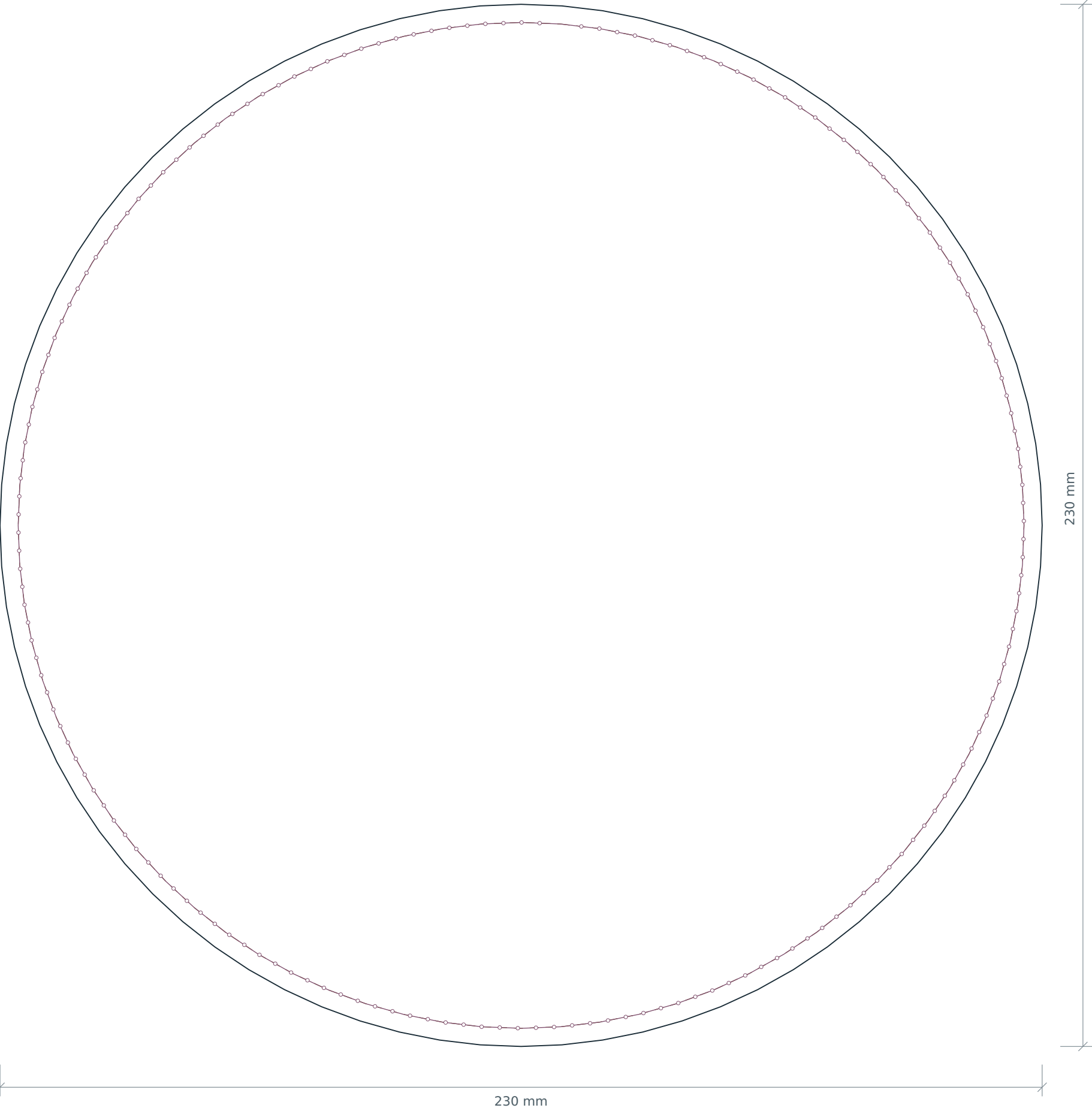
03 / End panel · Right

Edge: 230 × 230 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Overall dimensions 420 × 230 × 230 mm are approximate. The cylinder development is matched to the perimeter of the ends; longitudinal zipper, two circular reinforcements, two handles, shoulder strap, and exterior zip pocket. If height and depth are changed independently, the ends become oval.



Scale check: 100 mm

Print: 100%, actual size.

Page: 284 × 326 mm.

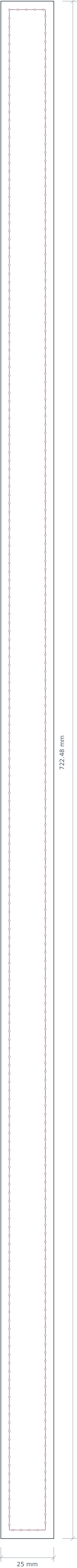
Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/

Prototype: fold and thickness adjustments are not included.

Edge: 25 × 722.48 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.
Hand stitch · spacing 4 mm · holes Ø 0.8 mm

The reinforcement runs around the body near the end, with a break at the zipper. Stitch it before closing the cylinder.



Scale check: 100 mm

Print: 100%, actual size.

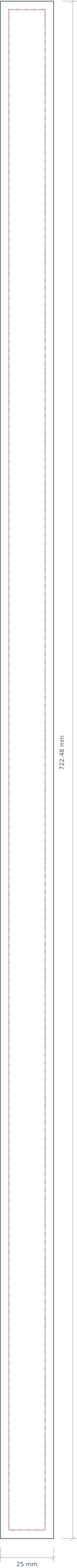
Page: 240 × 818.48 mm.

05 / Circular reinforcement

Edge: 25 × 722.48 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.
Hand stitch · spacing 4 mm · holes Ø 0.8 mm

The reinforcement runs around the body near the end, with a break at the zipper. Stitch it before closing the cylinder.



Scale check: 100 mm

Print: 100%, actual size.

Page: 240 × 818.48 mm.

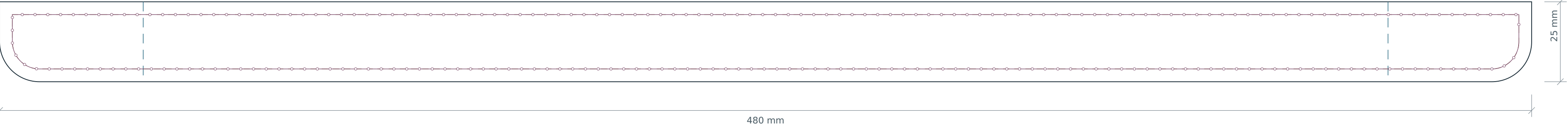
06 / Handle · front

Edge: 480 × 25 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Length includes ends of 45 mm each. Verify the working length and fastening on the mock-up.



Scale check: 100 mm



Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/

Prototype: fold and thickness adjustments are not included.

Print: 100%, actual size.

Page: 534 × 160 mm.

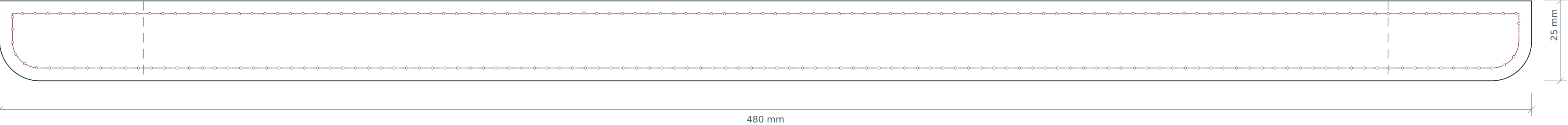
07 / Handle · back

Edge: 480 × 25 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Length includes ends of 45 mm each. Verify the working length and fastening on the mock-up.



Scale check: 100 mm



Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/

Prototype: fold and thickness adjustments are not included.

Print: 100%, actual size.

Page: 534 × 160 mm.

08 / Exterior zippered pocket

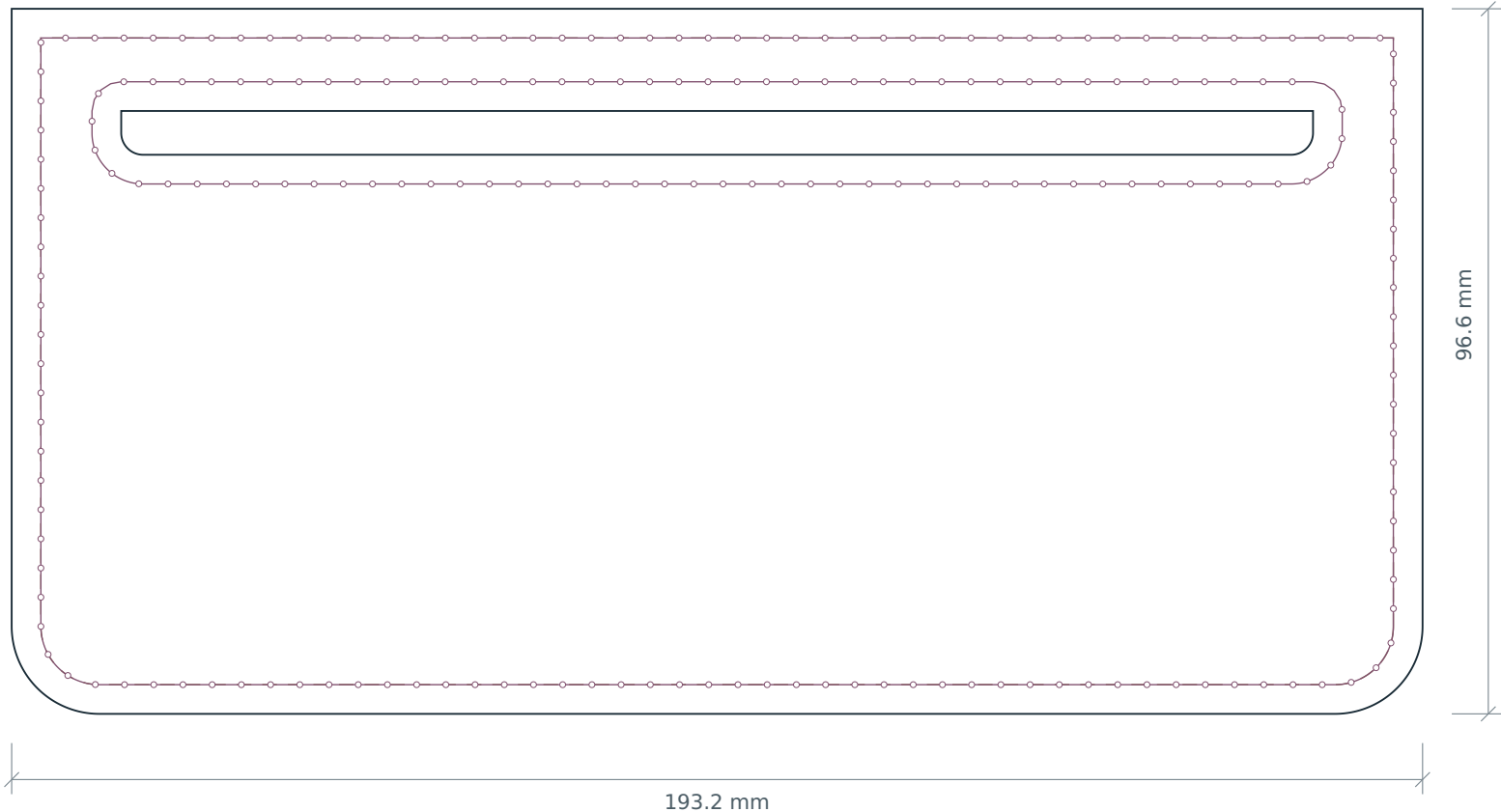
8 / 11

Edge: 193.2 × 96.6 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Install the zipper under the slot; first stitch the pocket to the body pattern, then close the cylinder.



Scale check: 100 mm

Print: 100%, actual size.

Page: 247.2 × 192.6 mm.

Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/

Prototype: fold and thickness adjustments are not included.

VLOTHO / CAD

09 / Strap attachment · 1

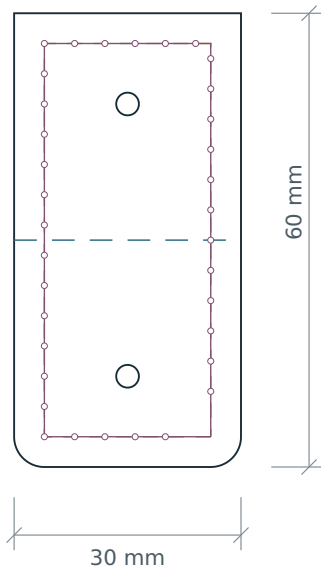
9 / 11

Edge: 30 × 60 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Overall dimensions 420 × 230 × 230 mm are approximate. The cylinder development is matched to the perimeter of the ends; longitudinal zipper, two circular reinforcements, two handles, shoulder strap, and exterior zip pocket. If height and depth are changed independently, the ends become oval.



Scale check: 100 mm

Print: 100%, actual size.

Page: 240 × 160 mm.

Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/

Prototype: fold and thickness adjustments are not included.

VLOTHO / CAD

10 / Strap attachment · 2

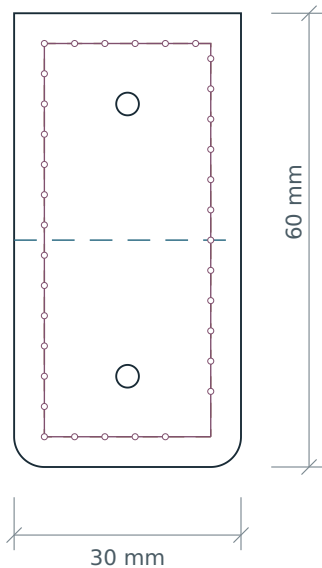
10 / 11

Edge: 30 × 60 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

Overall dimensions 420 × 230 × 230 mm are approximate. The cylinder development is matched to the perimeter of the ends; longitudinal zipper, two circular reinforcements, two handles, shoulder strap, and exterior zip pocket. If height and depth are changed independently, the ends become oval.



Scale check: 100 mm

Print: 100%, actual size.

Page: 240 × 160 mm.

Parameters and updates: vlotho-farben.com/cad/models/barrel-duffel/

Prototype: fold and thickness adjustments are not included.

VLOTHO / CAD

11 / Adjustable strap

Edge: 1200 × 30 mm | Seam allowance: 0 mm | 1 part.

Scale 1:1. Solid line - cut edge, dashed line - stitching line, blue dashes - marks.

Hand stitch · spacing 4 mm · holes Ø 0.8 mm

The blank length includes the attachment ends. Punching Ø 3 mm; check against the buckle. The strap is shown with a nominal curve.

